



SEE SHEET 2 FOR TABLE & NOTES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN G. ATTADIA - 01-07-05		TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK S. BOLASH 01-07-05		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D M. WALMSLEY 01-07-05		PRODUCT SPEC	
0 PLC ± -		NAME		HEADER ASSY, UNIVERSAL, AMP-LATCH	
1 PLC ± -		PRODUCT SPEC		108-40018	
2 PLC ± 0.13[.005]		APPLICATION SPEC		-	
3 PLC ± -		SIZE		A1	
4 PLC ± -		CAGE CODE		00779	
ANGLES ± -		DRAWING NO		5102162	
MATERIAL		WEIGHT		-	
FINISH		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 2 REV F1	

- △ COORDINATE DIMENSION APPLIES FROM BASIC LOCATION.
- △ 8, 10 AND 14 POSITION SIZES CONTAIN ONLY ONE SLOT FOR SNAP-IN POLARIZER (MILITARY POLARIZATION) LOCATED AS SHOWN.
- △ 8 AND 10 POSITION SIZES CONTAIN ONLY ONE SLOT FOR DUAL POLARIZATION, LOCATED AS SHOWN.
- 4. RECOMMENDED PRINTED CIRCUIT BOARD THICKNESS IS 3.18 [.125].
- △ MATERIAL:
HOUSING: GLASS FILLED NYLON OR POLYESTER, UL94V-0 RATED, SEE TABLE FOR COLOR.
POSTS: BRASS
- △ FINISH:
POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.76μm[.000030] MIN TOTAL ON THE LOCALIZED PLATE AREA, 2.54μm[.000100] MIN TIN PLATE ON THE SOLDER-TAIL, 1.27μm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
-OR-
0.76μm[.000030] MIN GOLD PLATE ON THE LOCALIZED PLATE AREA, 2.54μm[.000100] MIN TIN PLATE ON THE SOLDER-TAIL, 1.27μm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- △ DATUMS -M- & -N- TO BE ESTABLISHED BY CUSTOMER.

	BLUE	73.66 [2.900]	85.34 [3.360]	85.34 [3.360]	95.50 [3.760]	91.44 [3.600]	81.28 [3.200]	60	3-5102162-1
	BLUE	60.96 [2.400]	72.64 [2.860]	72.64 [2.860]	82.80 [3.260]	78.74 [3.100]	68.58 [2.700]	50	3-5102162-0
	BLUE	30.48 [1.200]	42.16 [1.660]	42.16 [1.660]	52.32 [2.060]	48.26 [1.900]	38.10 [1.500]	26	2-5102162-6
	BLUE	15.24 [.600]	26.92 [1.060]	26.92 [1.060]	37.08 [1.460]	33.02 [1.300]	22.86 [.900]	14	2-5102162-2
	BLUE	10.16 [.400]	21.84 [.860]	21.84 [.860]	32.00 [1.260]	27.94 [1.100]	17.78 [.700]	10	2-5102162-1
	BLACK	78.74 [3.100]	90.42 [3.560]	90.42 [3.560]	100.58 [3.960]	96.52 [3.800]	86.36 [3.400]	64	1-5102162-2
	BLACK	73.66 [2.900]	85.34 [3.360]	85.34 [3.360]	95.50 [3.760]	91.44 [3.600]	81.28 [3.200]	60	1-5102162-1
	BLACK	60.96 [2.400]	72.64 [2.860]	72.64 [2.860]	82.80 [3.260]	78.74 [3.100]	68.58 [2.700]	50	1-5102162-0
OBsolete	BLACK	48.26 [1.900]	59.94 [2.360]	59.94 [2.360]	70.10 [2.760]	66.04 [2.600]	55.88 [2.200]	40	5102162-9
	BLACK	40.64 [1.600]	52.32 [2.060]	52.32 [2.060]	62.48 [2.460]	58.42 [2.300]	48.26 [1.900]	34	5102162-8
	BLACK	35.56 [1.400]	47.24 [1.860]	47.24 [1.860]	57.40 [2.260]	53.34 [2.100]	43.18 [1.700]	30	5102162-7
OBsolete	BLACK	30.48 [1.200]	42.16 [1.660]	42.16 [1.660]	52.32 [2.060]	48.26 [1.900]	38.10 [1.500]	26	5102162-6
	BLACK	27.94 [1.100]	39.62 [1.560]	39.62 [1.560]	49.78 [1.960]	45.72 [1.800]	35.56 [1.400]	24	5102162-5
OBsolete	BLACK	22.86 [.900]	34.54 [1.360]	34.54 [1.360]	44.70 [1.760]	40.64 [1.600]	30.48 [1.200]	20	5102162-4
OBsolete	BLACK	17.78 [.700]	29.46 [1.160]	29.46 [1.160]	39.62 [1.560]	35.56 [1.400]	25.40 [1.000]	16	5102162-3
	BLACK	15.24 [.600]	26.92 [1.060]	26.92 [1.060]	37.08 [1.460]	33.02 [1.300]	22.86 [.900]	14	5102162-2
	BLACK	10.16 [.400]	21.84 [.860]	21.84 [.860]	32.00 [1.260]	27.94 [1.100]	17.78 [.700]	10	5102162-1
	HOUSING COLOR	F	E	D	C	B	A	NO OF POSN	PART NUMBER

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC		SIZE		RESTRICTED TO	
0 PLC ± -		1 PLC ± -		108-40018		-		A1		-	
2 PLC ± 0.13[.005]		3 PLC ± -		-		-		00779		5102162	
4 PLC ± -		ANGLES ± -		-		-		CUSTOMER DRAWING		SCALE 1:1 SHEET 2 OF 2 REV F1	